



LEVANTÉ[®]
ALUMINUM ARCHITECTURAL COMPONENTS

LEVANTÉ, LLC
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

Project Name:

H.L.M.

Part Name:

65MM STANDARD BOARD

Used on assembly:

Part No.:

LS219

Drawing Number:

AL-13624-A

REVISIONS

REV.

DESCRIPTION

DATE

APPROVED



EXTRUSION PROFILE
SCALE 1:1

4

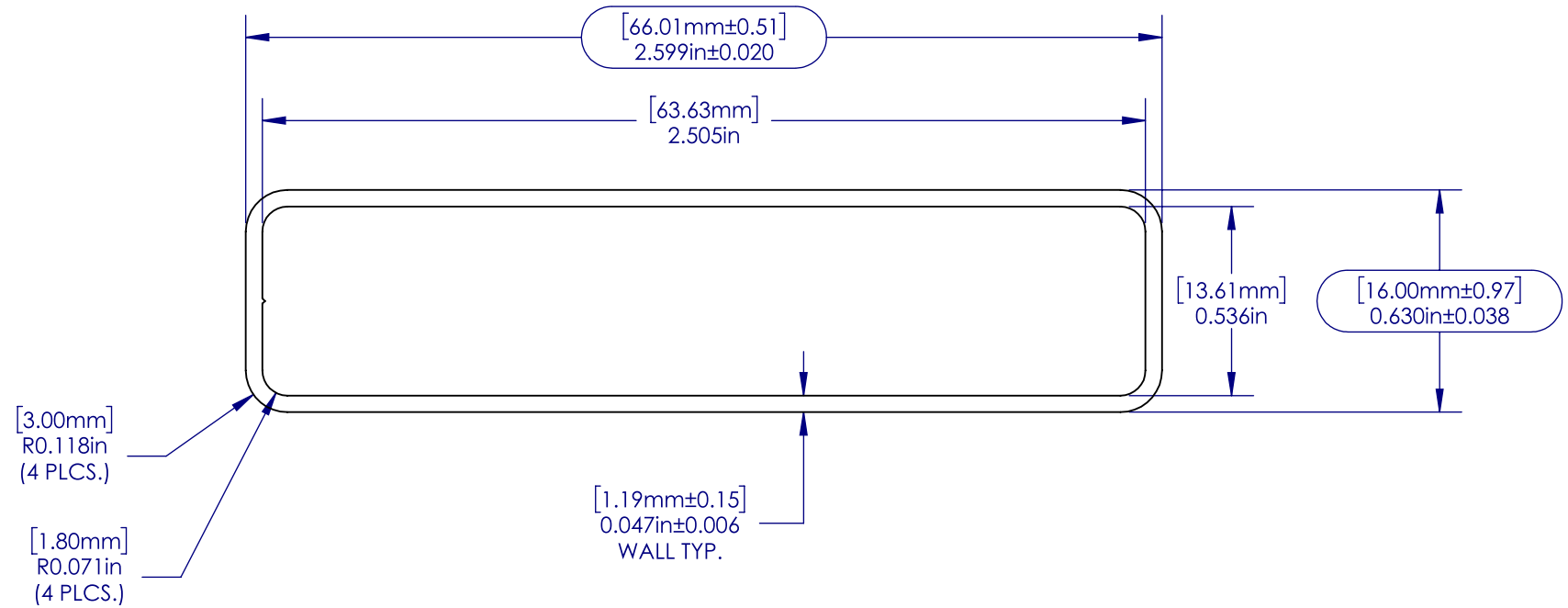
3

2

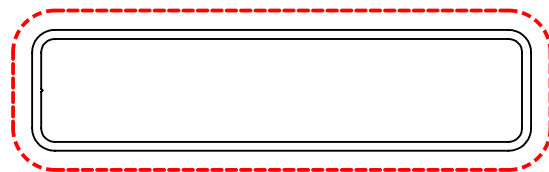
1

NOTES:

- 1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
- 2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
- 3. EXTRUSION CROSS SECTIONAL AREA IS 0.2871 sq.in. [185.24mm sq.]
- 4. ALL RADII & FILLET RADIUS TO BE R0.118" [3.00mm] UNLESS OTHERWISE SPECIFIED
- 5. SECTIONAL MATERIAL THICKNESS 0.047"±0.006" [1.19mm±0.15mm] UNLESS OTHERWISE SPECIFIED
- 6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ()
- 7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ()
- 8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
- 9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.
- 10. SURFACE FINISH AS PER CUSTOMER'S PURCHASE ORDER



--- EXPOSED SURFACE



EXTRUSION PROFILE
SCALE 1:1

WEIGHT/LENGTH	0.506	kg/m	0.340	lbs./ft.
AREA	185.24	sq. mm	0.2871	sq. in.
TOTAL PERIMETER	310.43	mm	12.2215	in.
OUTSIDE PERIMETER	158.89	mm	6.2554	in.
EXPOSED PERIMETER	158.89	mm	6.2554	in.

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DRAWING IS THE SOLE PROPERTY OF
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE	
MILLIMETERS	INCHES	EASS	7/17/19	
X = ±1	[.X = ±0.1]	DRAWN		TITLE: 65mm Standard Board
.X = ±.25	[.XX = ±0.01]	CHECKED		
.XX = ±10	[.XXX = ±0.005]	ENG APPR.		
ANGLES	∠ = ± 1°	MFG APPR.		
FRACTIONS	X/X = ± 1/64	Q.A.		SIZE PART NO. REV B LS219 A
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	COMMENTS:		
	6063-T5			SCALE: 2:1 WEIGHT: 0.336 SHEET 2 OF 2
NEXT ASSY	USED ON	FINISH		
		Powder Coat		
APPLICATION		DO NOT SCALE DRAWING		

4

3

2

1

B

B

A

A